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D412-698-023
Job Sheet 191162



008441

Part No: D412-698-023

Job Qty: 4 pcs

Part Name: Automatic Door Opener (fits LH or RH)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/22/19

Job Tracking No:

Due Date: 3/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 13841*

Note: IIN-D412-698 REV.G IPP Rev:A New Issue 07-07-12 JLM IPP rev B ecn 1207 08.07.03 EC verified by:LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs		3/18/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
120	QC 4	4 pcs	3/18/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	9-89 DAS 69
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	9-89 DAS 69
130	Packaging 3-1 - Stock - B4B	4 pcs	3/18/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
135	DC - 1 - B4B	4 pcs	3/18/19	0.00 0.00	DC - 1 - B4B	9-89 DAS 21
					DC - 2 - B4B	9-89 DAS 21
140	QC 21 - FG	4 pcs	3/18/19	0.00 0.00	QC 21 - FG - 21	9-89 DAS 21
					QC 21 - FG - 70	
					QC 21 - SA - 53	
Part Op 110 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
130 - (Identify as per dwg & Stock Location:_____)						
135 - (Document Control) Photocopy bluefile & type labels per PPP D412-698-023 CHG003						
140 - (QC21- Final Inspection - Work Order Release)						
MAR 04 2019						
MAR 04 2019						

MAR 04 2019

MAR 04 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3552-11	Door Prop	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S135811
D3594-043	Floor Doubler Assembly, LH	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S146009
D3594-044	Floor Doubler Assembly, RH	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S146011
D3594-5	Doubler	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S135828
D3622-1	Ball Stud	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	S136666
MS20426AD4-4	Rivet	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	S113854
MS21073L5	Anchor Nut	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	S123467
NAS1149D0516J	Washer	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	S007015

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3552-11	4	10	0
	D3594-043	4	5	0
	D3594-044	4	8	0
	D3594-5	4	6	0
	D3622-1	8	9	0
	MS20426AD4-4	8	2,653	0
	MS21073L5	4	8	0
	NAS1149D0516J	8	30	0

Part Specifications

Specifications could not be found.

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DART
AEROSPACE

Container No: S158658

Part: D412 - 698 - 023

Job No: 191162

Serial No/Batch: S158658

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue 6 Ref FAA STC SR014461

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					